

# ZR 54 / 57 / 61 KSE

$\varnothing 12.78-12.90$  [0.503-0.508] I.D.  
 $\nabla 10.00$  [0.394] MIN, 0.038  
 [0.0015] MIN THICK EXTERIOR  
 AND 0.038 [0.0015] MIN THICK  
 INTERIOR COPPER PLATED STEEL  
 DISCHARGE FITTING.

$\varnothing 22.30-22.48$   
 $\nabla 0.878-0.885$  I.D.  
 $\nabla 20.4$  [0.803] MIN.  
 0.038 [0.0015] MIN  
 THICK EXTERIOR  
 AND  
 0.038 [0.0015] MIN  
 THICK INTERIOR  
 COPPER PLATED STEEL  
 SUCTION FITTING.

